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7 Deadly Wastes

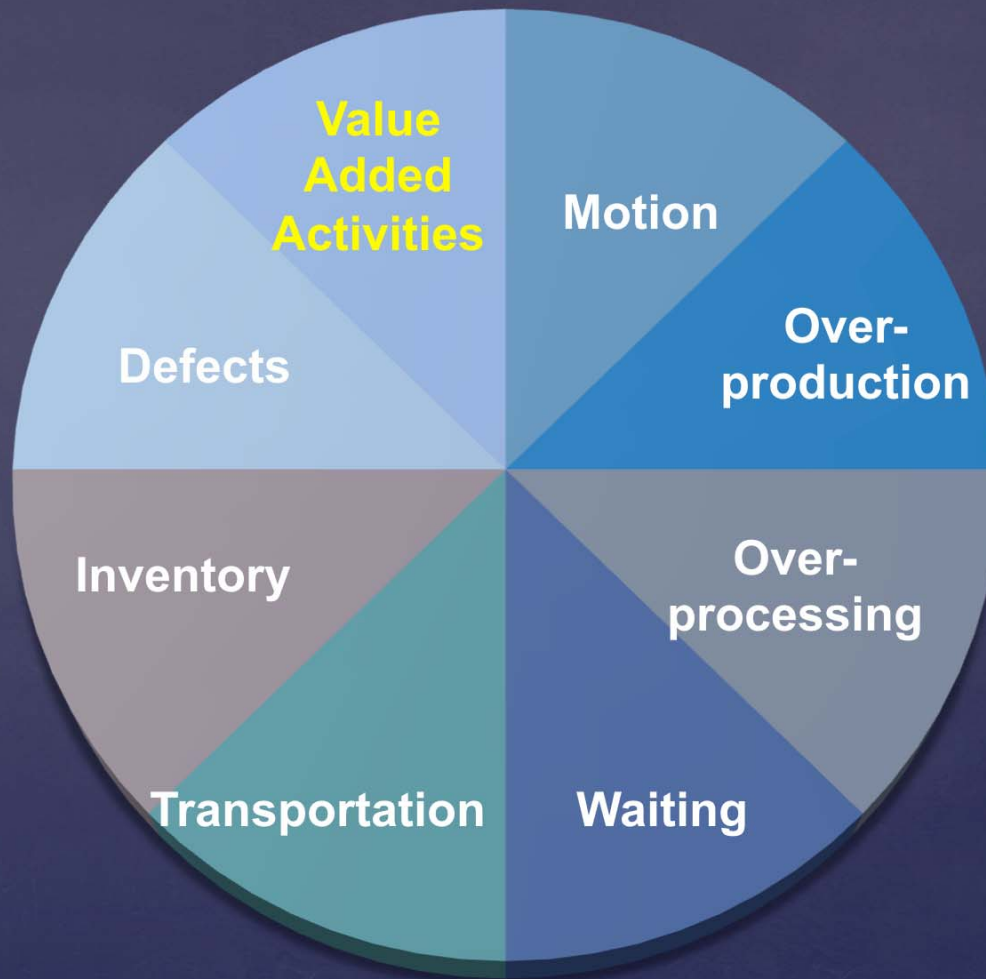


Taiichi Ohno

What is Waste?

Anything that adds **cost** or **time** without adding **value**

Value Added Activities vs. Waste





Overproduction

Inventory





① Polymer 40mg ⁷⁰ \times 1 set
② Stimulant MD KD
③ Red Flow to B
④ Nels 94° ~~Handy~~ Alk
⑤ Key out \approx 75% ~~run~~

Defects

Waiting





Transportation

Motion





Over- processin g

